SAFETY DATA SHEET

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC

Product name: MOLYKOTE® 7415 Thinner

Issue Date: 03/25/2026
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DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: MOLYKOTE® 7415 Thinner

Recommended use of the chemical and restrictions on use
Identified uses: Solvent

COMPANY IDENTIFICATION
DDP SPECIALTY ELECTRONIC MATERIALS
US 9, LLC
974 Centre Road
Wilmington DE 19805
UNITED STATES

Customer Information Number: 833-338-7668
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EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: +1 800-424-9300
Local Emergency Contact: +1 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
GHS classification in accordance with 29 CFR 1910.1200
Flammable liquids - Category 4
Serious eye damage - Category 1
Reproductive toxicity - Category 1B

Label elements
Hazard pictograms



Signal word: **DANGER!**

Hazards
Combustible liquid.
Causes serious eye damage.
May damage fertility or the unborn child.

Precautionary statements

Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.

Response
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
IF exposed or concerned: Get medical advice/ attention.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage
Store in a well-ventilated place.
Store locked up.

Disposal
Dispose of contents/ container to an approved waste disposal plant.

Other hazards
Vapours may form explosive mixture with air.

Hazards resulting from a reaction with other chemicals under normal conditions of use:
Not applicable

3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms: N-Ethyl-2-pyrrolidone
This product is a substance.

Component	CAS No./Unique ID	Concentration	Trade secret
N-Ethyl-2-pyrrolidone	2687-91-4	>= 80.0 - <= 100.0 %	TSC

TSC- the actual concentration or concentration range is withheld as a trade secret

4. FIRST AID MEASURES

Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: If inhaled Move person to fresh air; if effects occur, consult a physician.

Skin contact: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/ attention.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel. Consult a physician if necessary.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: High volume water jet Do not use direct water stream.

Special hazards arising from the substance or mixture
Hazardous combustion products: Carbon oxides Nitrogen oxides (NOx)

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance. Exposure to combustion products may be a hazard to health. Vapours may form explosive mixtures with air.

Advice for firefighters
Fire Fighting Procedures: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use water spray to cool fire exposed containers and fire

affected zone until fire is out and danger of reignition has passed. Do not use a solid water stream as it may scatter and spread fire.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Use personal protective equipment. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Do not breathe vapours or spray mist. Do not swallow. Do not get in eyes. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.
Use with local exhaust ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Advice on general occupational hygiene
Handle in accordance with good industrial hygiene and safety practice. Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Explosives. Gases.
Unsuitable materials for containers**:** None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Exposure controls
Engineering measures: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating. Ensure that eye flushing systems and safety showers are located close to the working place.

Individual protection measures
Eye/face protection: Use chemical goggles.
Skin protection
Hand protection: Use gloves chemically resistant to this material. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.
Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.
Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	Colorless to pale yellow
Odor	characteristic
Odor Threshold	No data available

pH	Substance/mixture is non-soluble (in water).Substance/mixture is non-soluble (in water).
Melting point/ range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	213 °C (415 °F)
Flash point	**closed cup** 90.5 °C (194.9 °F)
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.9974
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	< 20.5 mm2/s at 25 °C (77 °F)
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle characteristics	**Particle size** Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Combustible liquid.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products
No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
Product test data not available. Refer to component data.

Acute dermal toxicity
Product test data not available. Refer to component data.

Acute inhalation toxicity
Product test data not available. Refer to component data.

Skin corrosion/irritation
Product test data not available. Refer to component data.

Serious eye damage/eye irritation
Product test data not available. Refer to component data.

Sensitization
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Product test data not available. Refer to component data.

Carcinogenicity
Product test data not available. Refer to component data.

Teratogenicity
Product test data not available. Refer to component data.

Reproductive toxicity
Product test data not available. Refer to component data.

Mutagenicity
Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

N-Ethyl-2-pyrrolidone

Acute oral toxicity
LD50, Rat, 3,200 mg/kg OECD Test Guideline 401

Acute dermal toxicity
LD50, Rat, > 2,000 mg/kg OECD Test Guideline 402

Acute inhalation toxicity
LC50, Rat, 4 Hour, dust/mist, > 5.1 mg/l OECD Test Guideline 403

Skin corrosion/irritation
Brief contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation
May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Sensitization
Did not demonstrate the potential for contact allergy in mice.

Specific Target Organ Systemic Toxicity (Single Exposure)
The substance or mixture is not classified as specific target organ toxicant, single exposure.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity
No data available

Teratogenicity
Has been toxic to the fetus in laboratory animal tests.

Reproductive toxicity
In animal studies, has been shown to interfere with fertility.

Mutagenicity
In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard
The substance or mixture causes concern owing to the assumption that it causes a human aspiration toxicity hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

N-Ethyl-2-pyrrolidone

Acute toxicity to fish
LC50, Danio rerio (zebra fish), 96 Hour, > 464 - 999 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates
LC50, Daphnia magna (Water flea), 48 Hour, > 104 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
EC50, Desmodesmus subspicatus (green algae), 72 Hour, > 101 mg/l, OECD Test Guideline 201
NOEC, Desmodesmus subspicatus (green algae), 72 Hour, >= 101 mg/l, OECD Test Guideline 201

Toxicity to bacteria
EC50, Bacteria, 16 Hour, >1,000 mg/l

Persistence and degradability

N-Ethyl-2-pyrrolidone

Biodegradability: Readily biodegradable.
Biodegradation: 90 - 100 %
Exposure time: 28 d
Method: OECD Test Guideline 301A

Bioaccumulative potential

N-Ethyl-2-pyrrolidone

Bioaccumulation: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water(log Pow): -0.2 at 23 °C Regulation (EC) No. 440/2008, Annex, A.8

Mobility in soil

N-Ethyl-2-pyrrolidone

Substance is very mobile in soil (Log Koc < 2).
estimated

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR

SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Combustible liquid, n.o.s.(N-Ethyl-2-pyrrolidone)
UN number	NA 1993
Class	CBL
Packing group	III

Classification for SEA transport (IMO-IMDG):

	Not regulated for transport
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)
Reproductive toxicity
Serious eye damage or eye irritation

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103
This material does not contain any components with a CERCLA RQ.

Pennsylvania Right To Know
The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	**CASRN**
N-Ethyl-2-pyrrolidone	2687-91-4

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the Active inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System
NFPA

Health	Flammability	Instability
3	2	0

HMIS

Health	Flammability	Physical Hazard
3*	2	0

* = Chronic Effects (See Hazards Identification)

Revision
Identification Number: 4094208 / A776 / Issue Date: 03/25/2026 / Version: 4.1
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Full text of other abbreviations
AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonised System; GLP

- Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organisation; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardisation; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organisation for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP SPECIALTY ELECTRONIC MATERIALS US 9, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
US