SAFETY DATA SHEET

DSP SINGAPORE HOLDINGS PTE. LTD.

Product name: MOLYKOTE® L-1668 FM Synthetic Blend Vacuum Pump Oil

Issue Date: 07/20/2023

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DSP SINGAPORE HOLDINGS PTE. LTD. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: MOLYKOTE® L-1668 FM Synthetic Blend Vacuum Pump Oil

Recommended use of the chemical and restrictions on use
Identified uses: Lubricants and lubricant additives

COMPANY IDENTIFICATION
DSP SINGAPORE HOLDINGS PTE. LTD.
10 MARINA BOULEVARD, 07-01, MBFC TOWER 2
SINGAPORE 018983
SINGAPORE

Customer Information Number: 65-6322-5288
SDSQuestion-AP@dupont.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: 800 101 2201
Local Emergency Contact: 800 101 2201 / (65) 3158 1349

2. HAZARDS IDENTIFICATION

GHS Classification
This product is not hazardous per the Globally Harmonized System of Classification and Labelling (GHS).

Other hazards
No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
White mineral oil (petroleum)	8042-47-5	>= 63.0 - <= 77.0 %

4. FIRST AID MEASURES

Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water spray Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical

Unsuitable extinguishing media: None known.

Special hazards arising from the substance or mixture
Hazardous combustion products: Carbon oxides

Unusual Fire and Explosion Hazards: Exposure to combustion products may be a hazard to health.

Advice for firefighters
Fire Fighting Procedures: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use water spray to cool unopened containers. Remove undamaged containers from fire area if it is safe to do so. Evacuate area.

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Discharge into the environment must be avoided. Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Soak up with inert absorbent material. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Take care to prevent spills, waste and minimize release to the environment. Handle in accordance with good industrial hygiene and safety practice.
Use only with adequate ventilation. See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Advice on general occupational hygiene
Handle in accordance with good industrial hygiene and safety practice. Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Conditions for safe storage: Keep in properly labelled containers. Store in accordance with the particular national regulations.

Do not store with the following product types: Strong oxidizing agents.
Unsuitable materials for containers**:** None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
White mineral oil (petroleum)	ACGIH	TWA Inhalable particulate matter	5 mg/m3
	Further information: URT irr: Upper Respiratory Tract irritation; A4: Not classifiable as a human carcinogen		

Exposure controls

Engineering measures: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations.

Hygiene measures: Handle in accordance with good industrial hygiene and safety practice. Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Individual protection measures
Eye/face protection: Use safety glasses (with side shields).
Skin protection
Hand protection: Use gloves chemically resistant to this material. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.
Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.
Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	liquid
Color	colourless
Odor	odourless
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	> 35 °C
Flash point	**closed cup** 220 °C
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.86
Water solubility	No data available

Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	68 mm2/s at 25 °C
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents.

Conditions to avoid: None known.

Incompatible materials: Oxidizing agents

Hazardous decomposition products
No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity
Product test data not available. Refer to component data.

Acute dermal toxicity
Product test data not available. Refer to component data.

Acute inhalation toxicity
Product test data not available. Refer to component data.

Skin corrosion/irritation
Product test data not available. Refer to component data.

Serious eye damage/eye irritation
Product test data not available. Refer to component data.

Sensitization
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)
Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Product test data not available. Refer to component data.

Carcinogenicity
Product test data not available. Refer to component data.

Teratogenicity
Product test data not available. Refer to component data.

Reproductive toxicity
Product test data not available. Refer to component data.

Mutagenicity
Product test data not available. Refer to component data.

Aspiration Hazard
Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

White mineral oil (petroleum)

Acute oral toxicity
LD50, Rat, > 5,000 mg/kg OECD Test Guideline 401

Acute dermal toxicity
LD50, Rabbit, > 2,000 mg/kg OECD Test Guideline 402 No deaths occurred at this concentration.

Acute inhalation toxicity
LC50, Rat, male and female, 4 Hour, dust/mist, > 5 mg/l OECD Test Guideline 403

Skin corrosion/irritation
Prolonged contact is essentially nonirritating to skin.
Repeated contact may cause skin irritation with local redness.

Serious eye damage/eye irritation
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity
Did not cause cancer in laboratory animals.

Teratogenicity
Did not cause birth defects in laboratory animals.

Reproductive toxicity
In animal studies, did not interfere with reproduction.

Mutagenicity
In vitro genetic toxicity studies were negative.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity

White mineral oil (petroleum)

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LL50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, > 100 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates
LL50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, 100 mg/l, OECD Test Guideline 201

Chronic toxicity to fish
NOEC, Oncorhynchus mykiss (rainbow trout), 28 d, 1,000 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Daphnia magna (Water flea), 21 d, 1,000 mg/l

Persistence and degradability

White mineral oil (petroleum)

Biodegradability: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions. Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).
10-day Window: Fail
Biodegradation: 0 - 24 %
Exposure time: 28 d
Method: OECD Test Guideline 301B or Equivalent

Theoretical Oxygen Demand: 3.50 mg/mg

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitization: OH radicals
Atmospheric half-life: 1.291 d
Method: Estimated.

Bioaccumulative potential

White mineral oil (petroleum)

Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).
Partition coefficient: n-octanol/water(log Pow): 5.18 Measured
Bioconcentration factor (BCF): 1,900 Fish

Mobility in Soil

White mineral oil (petroleum)

Potential for mobility in soil is low (Koc between 500 and 2000).
Partition coefficient (Koc): 510 Estimated.

Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Other adverse effects

White mineral oil (petroleum)

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Not regulated for transport

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Workplace Classification

This product is not classified as hazardous according to Singapore Standards, Act and Regulations.

Fire Safety (Petroleum and Flammable Materials) Regulations : Not applicable

16. OTHER INFORMATION

Revision
Identification Number: 4012311 / A761 / Issue Date: 07/20/2023 / Version: 1.0
Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
TWA	8-hour, time-weighted average

Full text of other abbreviations
AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DSP SINGAPORE HOLDINGS PTE. LTD. urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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